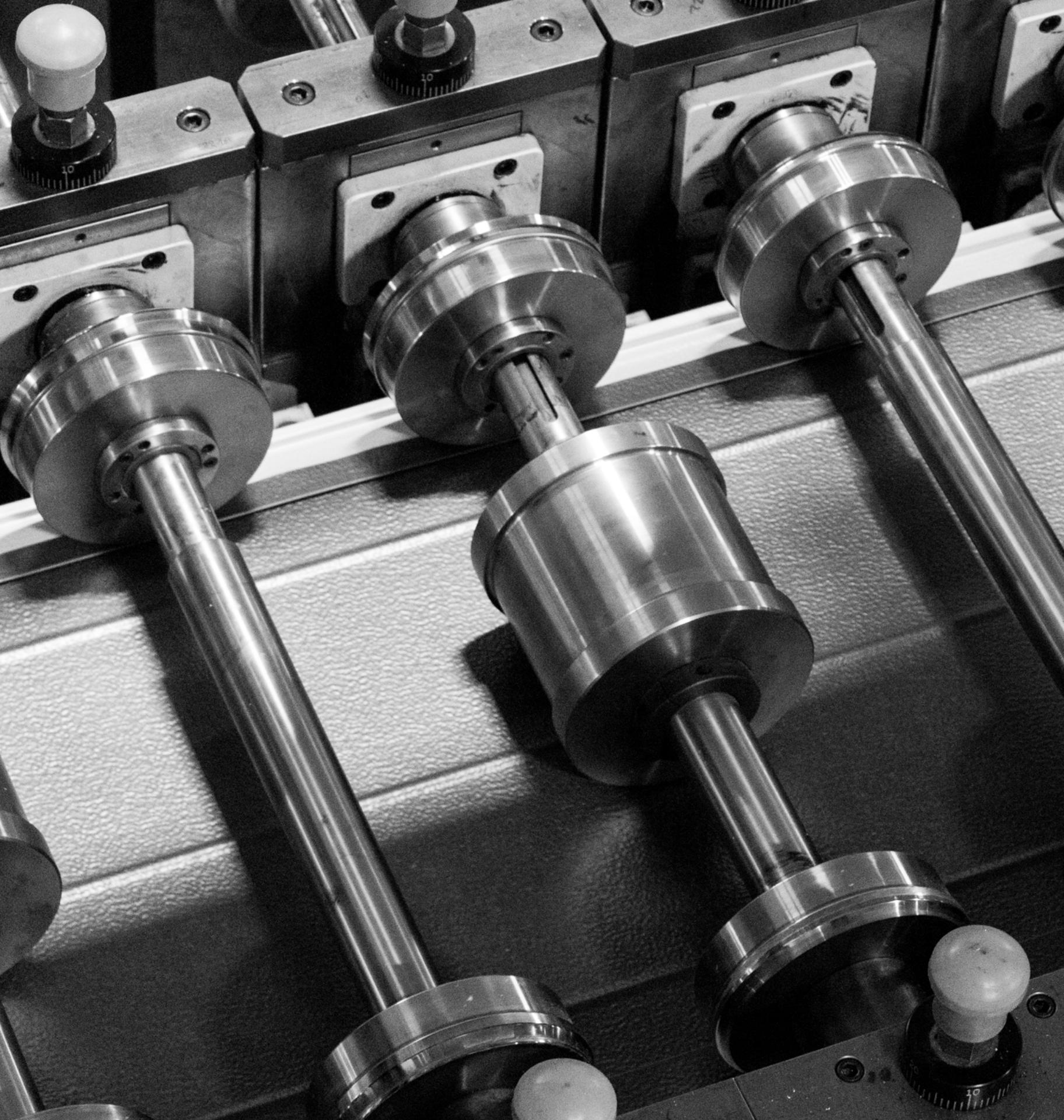




# RESIDENTIAL





# ENGINEERING IS EVERYTHING

Art Mihalcheon, our founder of Steel-Craft Door Products Ltd. was a true visionary. He designed all of his own tooling to ensure that every Steel-Craft Door was made with unparalleled components and superior materials. Today, with our valued employees, patented technology and our state-of-the-art manufacturing facility, we guarantee our continued commitment to excellence and the highest quality materials. At Steel-Craft, engineering and design is everything.

100% CANADIAN MADE.



# STEEL-CRAFT DOOR PRODUCTS LTD.

## MADE IN CANADA FOR CANADA

Steel-Craft has been manufacturing durable garage doors since 1963, for residential, commercial and industrial applications for all of our customer needs. We remain the only door manufacturer in North America able to customize our products to fulfill all of our customer's requirements.

Constructed with 100% Canadian steel, our products are designed to withstand even the most extreme weather conditions.





# OUR PARTS DO MORE THAN WORK

At Steel-Craft, we know our customers are particular and our doors should be too. Through our engineering process and distinctive designs, we ensure that every component of our doors function at the highest level of quality. Our parts do more than work, they work to the best standards of excellence throughout their use.

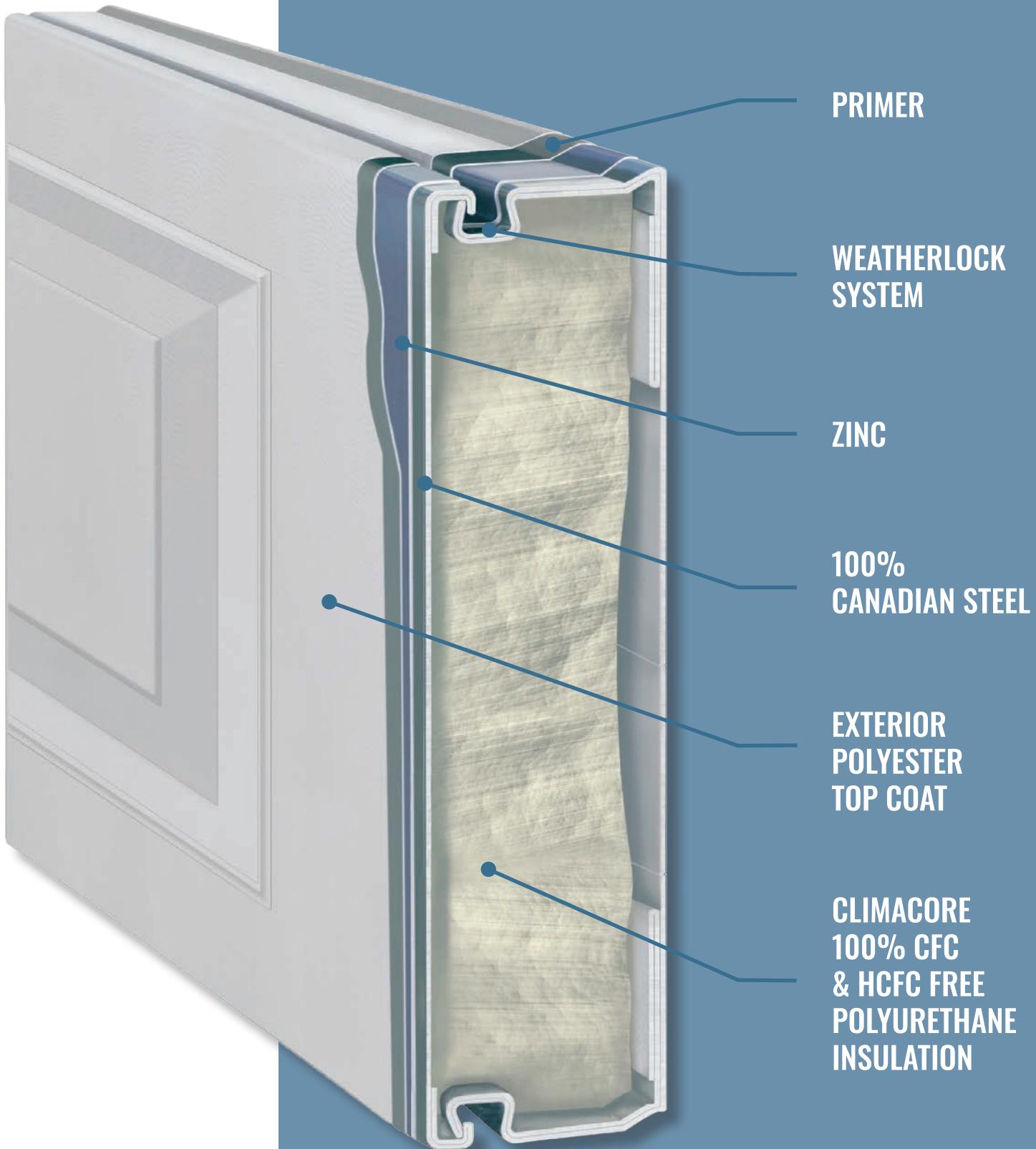
Don't just hang a door, **Install a Steel-Craft.**

# ALL GARAGE DOORS ARE NOT CREATED EQUAL

Our Steel-Craft products are distinctive in appearance, more importantly they are designed and crafted to bring balance and elegance to each and every home.







# DESIGNED LIKE NO OTHER

Steel-Craft doors are specially designed and crafted to handle all Canadian weather.

## WEATHERLOCK SYSTEM

Our patented system overlaps the interior and exterior skins, locking out the cold, preventing interior heat loss, all the while extending the life of your door.

We use 100% Canadian steel of the highest quality. Completed with several layers of protective coating and the finest quality commercial grade paint.

## CLIMACORE 100% CFC & HCFC FREE POLYURETHANE INSULATION

Steel-Craft's ClimaCore insulation is specially designed to achieve the highest insulation between steel skins, providing the best R-Value, strong and consistent protection from the elements.

# SYMMETRICAL TRACK

Revolutionary Design. Safe, Fast and Easy to Install.



## SAFE TO HANDLE

- Smooth and safe “hard-rolled” track edges prevent cuts or minor injuries.
- Safe for installers to use.
- Safe for homeowners.

## NEW BOTTOM ROLLER BRACKET

Moves the roller closer to the bottom of the door alleviating any section contact with the weatherstrip as it travels through the curve.



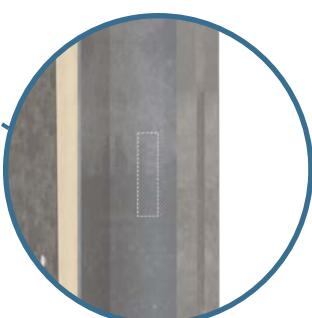
### NEW FLAG BRACKET

- No assembly required making the door simpler to install.
- Incorporates both standard and low headroom.



### SAFETY ROLLER "DOOR-STOP"

Simple bend out "door-step" tab that eliminates any chance of the door rolling out of the horizontal track.



### "KNOCK-OUT" SIDE LOCK

Easy knockout tabs makes the addition of Side Lock for manual door operation instant.

## FEATURES & BENEFITS

### QUICKER AND SIMPLER INSTALLATION

- Fewer components to secure making symmetrical track faster and easier to install, up to 30 minutes.
- 16Ga track sets, consist of two pair of symmetrical 45 degree curved galvanized track interchangeable for left and right sides.
- Easy to follow step by step install instructions.

### HEADROOM REQUIREMENTS

10" radius track provides greater flexibility for a variety of situations.

**Standard Headroom:** without operator - 10.25"  
with operator - 12.25"

**Low Headroom:** without operator - 7"  
with operator - 9"

### ADDITIONAL FEATURES AND BENEFITS

- Bull-nosed track edges for safer handling and install.
- Pre-punched notches, tabs, and holes for hardware saves valuable time.
- Flag bracket requires no assembly for easy installation, and is suitable for both standard and low headroom.

### EASY TO SHIP AND STORE

- Each pair of tracks are nested together and automatically banded to one another making shipping, storage and inventory extremely simple.
- All doors over 8'H x 16'W require reinforced track.

# THERMO-CRAFT



The Thermo-Craft garage door series, crafted in our classic design, delivers dependable construction and excellent thermal efficiency.

## SIZING OPTIONS

Headroom requirements may vary on doors.

### DOOR PRODUCT

#### R-VALUE

#### THICKNESS

#### AVAILABLE WIDTHS

#### STANDARD HEIGHT



### T-12

10

1-1/8"

8' 9' 10' 16'

7' & 8'



### T-16

16

1-3/4"

8' 9' 10' 12' 14' 16' 18'

6' - 10'

## COLOUR OPTIONS

Brochure colour representation may vary from true colour. To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples. For inquiries on custom paint options, please visit [steel-craft.ca](http://steel-craft.ca) for more information or contact a Steel-Craft dealer.

#### AVAILABLE IN T-12 & T-16



White

#### AVAILABLE IN T-16



Sable Grey



Sandstone



Brown

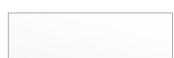
#### CUSTOM PAINT OPTIONS



## WINDOW OPTIONS

### GLAZING & FRAMES

Frame colours are available in standard manufacturer colours and painted custom colours.



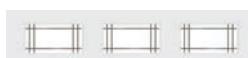
Clear



Satin Texture

### INLAID MUNTIN BARS

Window size available in 26"x 14" ThermoPane. Muntin Bars available in Black, Brass, Pewter, and White. Contact a dealer for available Muntin Bar and Glazing combinations.



Regal



Stanton

### SNAP-IN DECORATIVE DESIGNS

Window size available in 26"x 14" ThermoPane. Colours available in Brown, Sandstone, and White. Snap-ins can be custom painted.



Cascade



Somerton - 3 Panel Design



Somerview



Stockbridge



Stockton



Waterton



Wynbridge - 3 Panel Design

**Please Note:** Glazing and window options are only available in the T-16 product line.

# RANCH-CRAFT RIDGELINE



The Ranch-Craft RidgeLine garage door series, notable for its long panel design, delivers exceptional construction, and thermal efficiency.

## SIZING OPTIONS

Headroom requirements may vary on doors.

### DOOR PRODUCT

#### R-VALUE

#### THICKNESS

#### AVAILABLE WIDTHS

#### STANDARD HEIGHT



### RC-10

10

1-1/8"

8' 9' 10' 16'

7' & 8'



### RC-16

16

1-3/4"

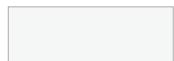
8' 9' 10' 12' 14' 16' 18'

6' - 10'

## COLOUR OPTIONS

Brochure colour representation may vary from true colour. To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples. For inquiries on custom paint options, please visit [steel-craft.ca](http://steel-craft.ca) for more information or contact a Steel-Craft dealer.

#### AVAILABLE IN RC-10 & RC-16



White

#### AVAILABLE IN RC-16



Sable Grey



Sandstone



Brown

#### CUSTOM PAINT OPTIONS



#### ELITE FINISHES



Weathered Wood



Walnut

#### REFLECTIVE FINISHES



Saddle Brown



Deep Matte Charcoal



SC Regal Black

## WINDOW OPTIONS

#### GLAZING & FRAMES

Frame colours are available in standard manufacturer colours and painted custom colours.



Clear



Satin Texture

#### ELITE GLASS



Bronze Tint



Dark Tint

#### INLAID MUNTIN BARS

Window size available in 38"x 14" ThermoPane. Muntin Bars available in Black, Brass, Pewter, and White. Contact a dealer for available Muntin Bar and Glazing combinations.



Regal Wide



Stanton Wide



Provincial Wide

#### SNAP-IN DECORATIVE DESIGNS

Window size available in 38"x 14" ThermoPane. Colours available in Brown, Sandstone, and White. Snap-ins can be custom painted.



Cascade



Somerton



Stockton



Stockbridge



Waterton



Wynbridge

**Please Note:** Glazing and window options are only available in the RC-16 product line.

# CARRIAGE-CRAFT



The Carriage-Craft garage door series, distinct for connecting modern technology with a more traditional aesthetic, delivers immaculate construction, and thermal efficiency.

## SIZING OPTIONS

Headroom requirements may vary on doors.



### DOOR PRODUCT

#### R-VALUE

CC-16

16

#### THICKNESS

1-3/4"

#### AVAILABLE WIDTHS

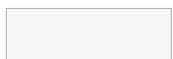
8' 9' 10' 12' 14' 16' 18'

#### STANDARD HEIGHT

6' - 10'

## COLOUR OPTIONS

Brochure colour representation may vary from true colour. To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples. For inquiries on custom paint options, please visit [steel-craft.ca](http://steel-craft.ca) for more information or contact a Steel-Craft dealer.



White



Sable Grey



Sandstone



Brown

### ELITE FINISHES



Walnut

### CUSTOM PAINT OPTIONS



## WINDOW OPTIONS

### GLAZING & FRAMES

Frame colours are available in standard manufacture colours and painted custom colours.



Clear



Satin Texture

### ELITE GLASS



Bronze Tint



Dark Tint

### INLAID MUNTIN BARS

Window size available in 38"x 14" ThermoPane. Muntin Bars available in Black, Brass, Pewter, and White. Contact a dealer for available Muntin Bar and Glazing combinations.



Regal Wide



Stanton Wide



Provincial Wide

### SNAP-IN DECORATIVE DESIGNS

Window size available in 38"x 14" ThermoPane. Colours available in Brown, Sandstone, and White. Snap-ins can be custom painted.



Cascade



Somerton



Stockton



Stockbridge



Waterton



Wynbridge

## DECORATIVE HARDWARE

### HINGES



16" Tuscan Forged Black Iron Hinge



16" Sicilian Forged Black Iron Hinge



16" Umbria Black Iron Hinge

### HANDLES



San Marino Handle



Veneto Stamped Steel Handle



Milano Forged Black Iron Handle

# VINTAGE



The Vintage garage door series delivers a distinctive look of elegance, complimenting modern homes with a unique, refined traditional aesthetic.

## SIZING OPTIONS

Headroom requirements may vary on doors.



### DOOR PRODUCT

#### R-VALUE

#### THICKNESS

#### AVAILABLE WIDTHS

#### STANDARD HEIGHT

### VN-16

16

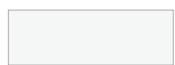
1-3/4"

8' 9' 10' 12' 14' 16' 18'

6' - 10'

## COLOUR OPTIONS

Brochure colour representation may vary from true colour. To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples. For inquiries on custom paint options, please visit [steel-craft.ca](http://steel-craft.ca) for more information or contact a Steel-Craft dealer.



White



Sandstone



Brown

### ELITE FINISHES



Walnut

### CUSTOM PAINT OPTIONS



One Colour Option

*Emboss matches the door face.*



Two Colour Option

*Emboss contrasts door face.*

## WINDOW OPTIONS

### GLAZING & FRAMES

Frame colours are available in standard manufacture colours and painted custom colours.



Clear



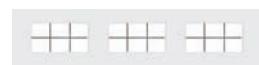
Satin Texture

### INLAID MUNTIN BARS

Window size available in 26"x 14" ThermoPane. Muntin Bars available in Black, Brass, Pewter, and White. Contact a dealer for available Muntin Bar and Glazing combinations.



Regal



Stanton

### ELITE GLASS



Bronze Tint



Dark Tint

## DECORATIVE HARDWARE

### HINGES



16" Tuscan Forged  
Black Iron Hinge



16" Sicilian Forged  
Black Iron Hinge



16" Umbria  
Black Iron Hinge

# FLUSH



The Flush garage door series conveys a progressively modern aesthetic while maintaining exceptional construction and thermal efficiency.

## SIZING OPTIONS

Headroom requirements may vary on doors.



### DOOR PRODUCT

R-VALUE

FL134

16

THICKNESS

1-3/4"

AVAILABLE WIDTHS

8' 9' 10' 12' 14' 16' 18'

STANDARD HEIGHT

6' - 10'

## COLOUR OPTIONS

Brochure colour representation may vary from true colour. To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples. For inquiries on custom paint options, please visit [steel-craft.ca](http://steel-craft.ca) for more information or contact a Steel-Craft dealer.



White



Sable Grey



Sandstone

### ELITE FINISHES



Weathered Wood



Walnut



Cedar

### CUSTOM PAINT OPTIONS



### REFLECTIVE FINISHES



Saddle Brown



Deep Matte Charcoal

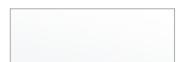


SC Regal Black

## WINDOW OPTIONS

### GLAZING & FRAMES

Frame colours are available in standard manufacture colours and painted custom colours.



Clear



Satin Texture



Bronze Tint



Dark Tint

### INLAID MUNTIN BARS

Window sizes available in 26"x 14" and 38"x 14" Muntin Bars available in Black, Brass, Pewter, and White. Contact a dealer for available Muntin Bar and Glazing combinations.

#### 26"x 14"



Regal



Stanton

#### 38"x 14"



Regal Wide



Stanton Wide



Provincial Wide

### 24"x 6" & 32"x 6" WINDOWS

Available in 5/8" ThermoPane. Alignment available in Left Vertical Column, Right Vertical Column and Top Horizontal Row.

See Contemporary door for window placement options.



# CONTEMPORARY



The Contemporary garage door series, immaculately constructed, offers the texture and aesthetic of real wood panels with excellent thermal efficiency.

## SIZING OPTIONS

Headroom requirements may vary on doors.



### DOOR PRODUCT

#### R-VALUE

#### THICKNESS

#### AVAILABLE WIDTHS

#### STANDARD HEIGHT

### CONTEMPORARY

16

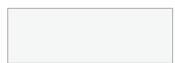
1-3/4"

8' 9' 10' 12' 14' 16' 18'

6' - 10'

## COLOUR OPTIONS

Brochure colour representation may vary from true colour. To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples. For inquiries on custom paint options, please visit [steel-craft.ca](http://steel-craft.ca) for more information or contact a Steel-Craft dealer.



White



Sable Grey



Sandstone

### ELITE FINISHES



Walnut



Cedar

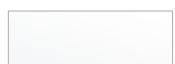
### CUSTOM PAINT OPTIONS



## WINDOW OPTIONS

### GLAZING & FRAMES

Frame colours are available in standard manufacture colours and painted custom colours.



Clear



Satin Texture

### ELITE GLASS



Bronze Tint



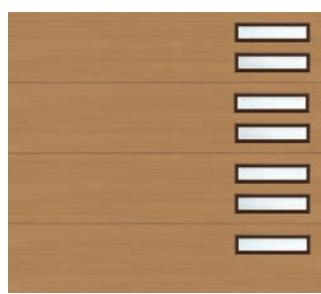
Dark Tint

### WINDOW SIZES & WINDOW PLACEMENT OPTIONS

Window size available in 24"x 6" and 32"x 6" ThermoPane.



Alignment available in Left Vertical Column, Right Vertical Column and Top Horizontal Row.



Full Section Stacked



Top Section Stacked



Bottom Section Stacked

# MID-CENTURY MODERN



The Mid-Century Modern garage door series is ideal for home renovations or new construction. Mid-Century Modern combines our state of the art fabrication with elegance.

## SIZING OPTIONS

Headroom requirements may vary on doors.

DOOR PRODUCT		MID-CENTURY MODERN
R-VALUE		16
THICKNESS		1-3/4"
AVAILABLE WIDTHS		8' 9' 10' 12' 14' 16' 18'
STANDARD HEIGHT		6' - 10'

## COLOUR OPTIONS

Brochure colour representation may vary from true colour. To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples. For inquiries on custom paint options, please visit [steel-craft.ca](http://steel-craft.ca) for more information or contact a Steel-Craft dealer.



White

Sable Grey

Sandstone

Brown

### ELITE FINISHES



Weathered Wood

Cedar

### CUSTOM PAINT OPTIONS



### REFLECTIVE FINISHES



Saddle Brown

Deep Matte Charcoal

SC Regal Black

## WINDOW OPTIONS

### GLAZING & FRAMES

Frame colours are available in standard manufacture colours and painted custom colours.



Clear



Satin Texture

### ELITE GLASS



Bronze Tint



Dark Tint

### INLAID MUNTIN BARS

Window sizes available in 26"x 14" and 38"x 14". Available 5/8" ThermoPane.

Muntin Bars available in Black, Brass, Pewter, and White. Contact a dealer for available Muntin Bar and Glazing combinations.

#### 26"x 14"



#### 38"x 14"



### 24"x 6" & 32"x 6" WINDOWS

Available in 5/8" ThermoPane.

Windows will be placed in the center of the door panel. Alignment available in Left Vertical Column, Right Vertical Column and Top Horizontal Row.



# ARTISAN



The Artisan garage door series offers exceptional customization, with options ranging from custom door face design to custom colours. These doors are perfect for creating a personalized and unique aesthetic.

## SIZING OPTIONS

Headroom requirements may vary on doors. **Please Note:** Artisan doors are only available up to 18' x 10'.

DOOR PRODUCT	ARTISAN
R-VALUE	16
THICKNESS	1-3/4"
AVAILABLE WIDTHS	8' 9' 10' 12' 14' 16' 18'
STANDARD HEIGHT	7' 8' 9' 10'



## COLOUR OPTIONS

For inquiries on custom paint options, please visit [steel-craft.ca](http://steel-craft.ca) for more information or contact a Steel-Craft dealer.



### ONE COLOUR OPTION

Design Trim matches the door face.



### TWO COLOUR OPTION

Design Trim contrasts door face.

## DESIGN OPTIONS

Steel-Craft has four standard Artisan designs: **Artisan Design 1 (ART1)**, **Artisan Design 2 (ART2)**, **Artisan Design 3 (ART3)**, and **Artisan Design 4 (ART4)**. Designs may vary or differ depending on the size of door. Our team will work with you to create the best design for your garage door size.

### 21" PANEL DESIGN

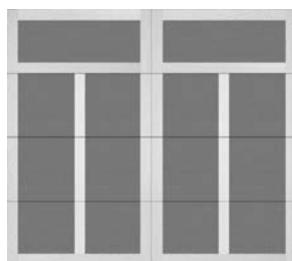
For a door height of 7', 21" panels are used, and for a 9' door, 21.6" panels are used. In both our 21" and 21.6" panels, the Design Trim is positioned at the top of the second section from the top. (see [steel-craft.ca](http://steel-craft.ca) for examples)

### 24" PANEL DESIGN

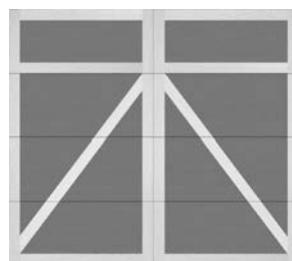
For door heights of 8' and 10', 24" panels are used. In these 24" panels, the Design Trim is positioned at the bottom of the top section.



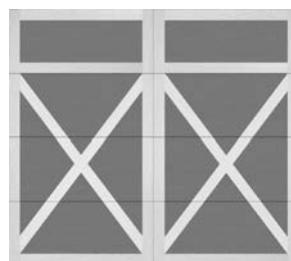
Artisan Design 1 (ART1)



Artisan Design 2 (ART2)



Artisan Design 3 (ART3)



Artisan Design 4 (ART4)

## WINDOW OPTIONS

**26"x14"** - only available in door widths 12' & 14'. Two 26"x14" windows will be installed on either side of the design trim.

**38"x14"** - only available in door widths 8', 9' 10', 16' & 18'.

See website for more information on Artisan Design Options, Custom Paint, Windows, Muntin Bars, Snap-in Inserts and Decorative Hardware.

# CUSTOM COLOUR

## ABOUT STEEL-CRAFT CUSTOM COLOUR FOR INSULATED DOORS

Your insulated door may be custom painted to suit your home's exterior colour specifications. Choose your custom colour and our experienced team will paint your garage door in-house in Edmonton, AB ensuring attention to detail and a high-quality finish. Select doors such as Artisan and Vintage offers a more custom option offering a One-colour or Two-colour option. If windows are selected frames and snap-ins will be custom painted to match the doors custom colour.

**ONE COLOUR OPTION:** Ranch-Craft RidgeLine, Carriage-Craft, Thermo-Craft, Contemporary, Flush, Mid-Century Modern, Artisan and Vintage.

**TWO COLOUR OPTION:** Artisan and Vintage.

## CUSTOMIZATION PROCESS

**Step 1:** Decide your door model and colour(s). Choose from a One-colour or Two-colour (only available in Artisan and Vintage) option.

**Step 2:** Your accurate information is key. We need your desired **paint brand name, manufacturer and paint code**. For more specific colours, bring a physical paint swatch card of your desired colour(s) to your nearest Steel-Craft dealer along with the information listed above. Please note that paint swatches and Pantone colours can change yearly, colours may appear different year to year.

**Step 3:** For a Two-colour option, indicate which colour will be for the Door Face and Design Trim or Emboss.

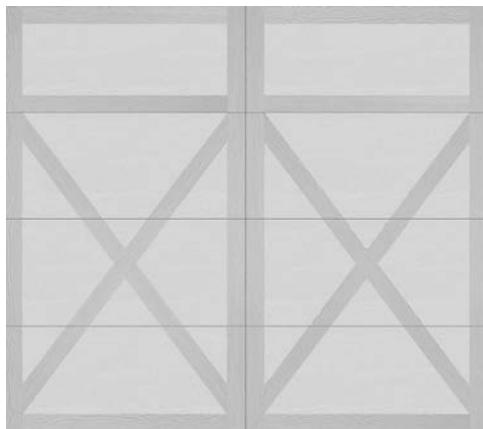
**Step 4:** Once our manufacturing facility in Edmonton receives your quote confirmation and colour sample information, we will match your desired colour in-house. For durability and cleaning purposes, we use a semi-gloss paint finish. We may decline matte paint requests. If we need additional information from you, our team will reach out.

*For more details on custom paint options, contact Steel-Craft.*

## HOW TO CHOOSE THE RIGHT COLOUR FOR YOUR HOME

- 1. Match Your Home's Exterior:** Select a colour that complements the exterior of your home, including siding, trim, and roofing materials.
- 2. Consider the Style:** The style of your home can influence colour choices. Traditional homes may look great with classic colors, while modern homes might benefit from bolder, more unique hues.
- 3. Curb Appeal:** Think about how the color will look from the street and how it will impact the overall curb appeal of your home.
- 4. Climate Considerations:** In warmer climates, lighter colors may be more practical as they reflect heat, whereas darker colors can absorb heat.

## ARTISAN CUSTOM COLOUR



**One Colour Option**  
Design Trim matches the door face

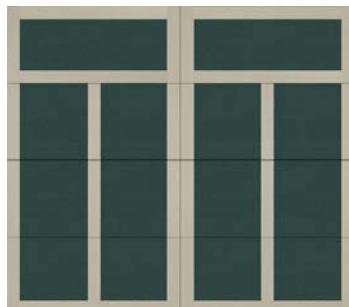


**Two Colour Option**  
Design Trim contrasts door face

### TWO COLOUR OPTION INSPIRATION



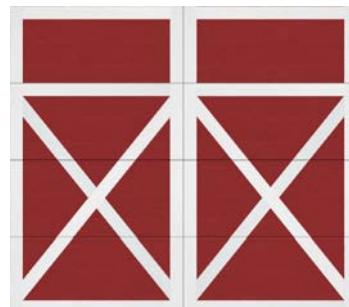
Artisan Design 1 (ART1)



Artisan Design 2 (ART2)

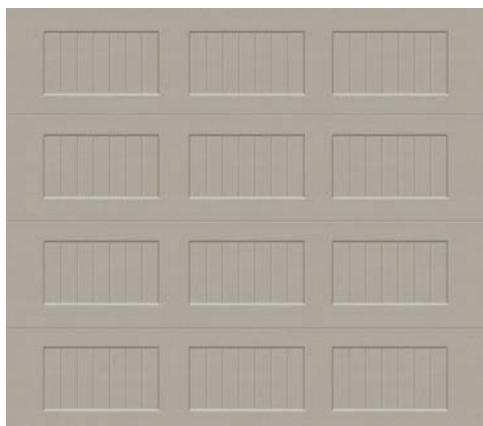


Artisan Design 3 (ART3)

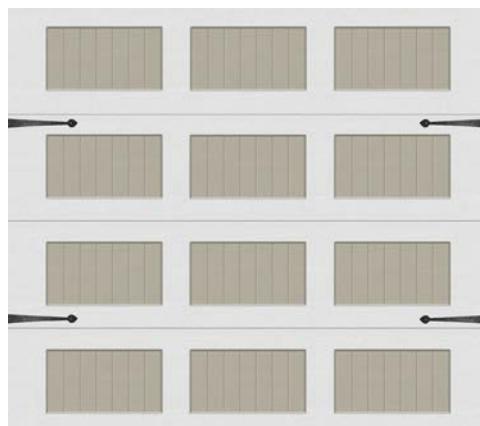


Artisan Design 4 (ART4)

## VINTAGE CUSTOM COLOUR



**One Colour Option**  
Emboss matches the door face



**Two Colour Option**  
Emboss contrasts door face

# REFLECTIVE TECHNOLOGY

## INNOVATIVE REFLECTIVE TEXTURED COATING FOR GARAGE DOORS

At Steel-Craft, we take pride in offering high-quality commercial finishes that not only look great but are engineered for long-term performance.

We are proud to introduce our revised textured reflective paint system: a reflective textured paint system designed for improved durability, efficiency, and appearance. This advanced coating features greater UV reflectivity and a thicker textured paint application. This helps reduce surface temperatures by 15°C, making it as hardworking as the door sections beneath it.

Originally developed for high-performance roofing and cladding, this latest reflective technology has been customized specifically for our garage door systems. Whether facing intense sun, heavy rain, or freezing conditions, the coating is built to perform, resisting fading, minimizing glare, and maintaining its finish over time.

## THE SCIENCE BEHIND THE TEXTURE

Unlike traditional paint systems, our textured finish forms during the curing process through a controlled chemical reaction with the steel substrate. This natural wrinkled effect creates subtle depth and a tactile finish, without the need for secondary coatings or manual application.

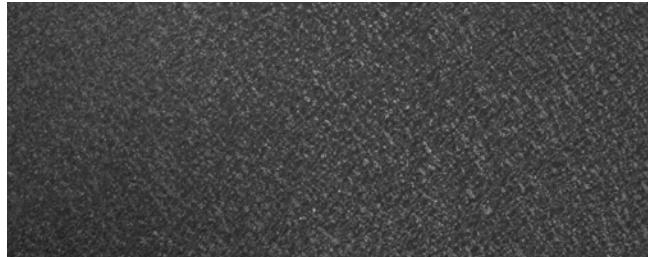
An additional benefit of this innovative paint system is its ability to reduce thermal bowing, especially in darker colours, helping maintain structural integrity in fluctuating temperatures.

## PERFORMANCE BENEFITS

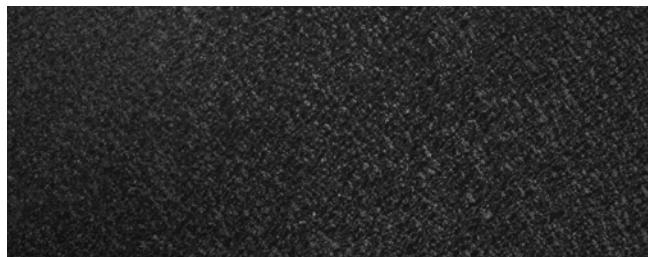
Our textured coating system offers several advantages:

- **Enhanced Durability:** Resistant to environmental wear.
- **Low-Gloss Finish:** Sleek, modern appearance that minimizes surface glare under all lighting conditions.
- **UV and Infrared Reflectivity:** Reflects ultraviolet and infrared rays to reduce heat buildup and improve energy efficiency, ideal for hot summers and energy-conscious homes.
- **Weather Resistance:** Maintains colour, texture, and performance across all seasons and environments.

## REFLECTIVE COLOURS



**Deep Matte Charcoal**



**SC Regal Black**



**Saddle Brown**

*Brochure colour representation may vary from true colour. To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples.*

# ESTEEM



The Esteem garage door series offers reliable aluminum doors in a wide variety of customizable colours, glass, and size options.

## COLOUR OPTIONS

Brochure colour representation may vary from true colour.  
To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples.

### ANODIZED



Clear

### ACRYNAR FINISH



White

### DURANAR FINISH



Black

### POWDERCOAT



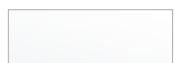
Custom Colours

*Note: For inquiries on Custom Powder-Coating please consult factory for details.*

## WINDOW OPTIONS

### GLASS OPTIONS

Standard 4mm tempered single pane and 4mm tempered sealed units.



Clear



Dark Tint Clear



Satin Privacy



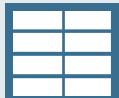
Dark Tint Privacy



Bronze Reflective

## LAYOUT OPTIONS

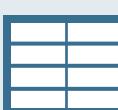
### 4 SECTION - 2 PANEL



8'x 7'



8'x 8'



9'x 7'



9'x 8'

### 4 SECTION - 3 PANEL



10'x 7'



10'x 8'



12'x 7'



12'x 8'

### 4 SECTION - 4 PANEL



14'x 7'



14'x 8'



16'x 7'



16'x 8'

### 4 SECTION - 5 PANEL



18'x 7'



18'x 8'

### 5 SECTION - 2-5 PANEL

9' Height and 10' Height Available



## ESTEEM FEATURES

### FRAMES

- **Thickness:** 0.071"(1.8mm);0.118"(3mm) at fastener locations
- **Standard Top/Bottom/End Stiles:** 6-3/8"(162mm)
- **Intermediate Stiles:** 3.0"(76mm)

### INSULATED ALUMINUM PANEL

0.05"(1.27mm) thick aluminum sheet material insulated and sealed to door frame

### DOOR FACE HARDWARE

- Graduated end hinges and center hinges made from galvanized steel
- Heavy duty rollers with heat-treated and outer races with 10 floating ball bearings.

### COUNTERBALANCE SYSTEM

- Class II oil tempered ASTM A229 wire, minimum 10,000 cycle torsion springs on continuous steel shaft
- Quality galvanized lift cables with a minimum safety factor of 7 to 1

### TRACKS

2"(50mm) or 3"(75mm) wide galvanized steel tracks.

### STRUTTING

- Doors over 11 feet in width are reinforced with 16ga galvanized steel "Z" brace per section
- Strutting required for doors wider than 11 feet (3,353mm)

### WEATHERSTRIPPING

- **Bottom weatherstripping:** U-type arctic grade vinyl
- **Jamb:** quality factory finished metal with two-point flexible arctic grade vinyl weatherstrip
- **Header:** quality factory finished metal with two-point flexible arctic grade vinyl weatherstrip

### HYDR-O-GUARD

Re-Designed to keep the weather out.

**Note:** SA7500 Aluminum rails will be used going forward on all Esteem door styles.

## THE BEST DOOR WOULD BE YOUR OWN STEEL-CRAFT DOOR.

Select your choice of garage door style, colour or finish, windows and decorative accessories by contacting one of our Steel-Craft Dealers or Distributors.

## STEEL-CRAFT WARRANTY.

At Steel-Craft, we take pride in our solution-based customer service and carefully plan each component of our doors to meet your needs. Our warranty covers five years from the delivery date on door faces for materials and finishes and safeguards against potential cracking, splitting or deterioration due to rust.

We offer a 10-year Pro-rated warranty on all our Steel-Craft components and hardware. Adding an aftermarket paint finish to our Steel-Craft Door Faces will void our warranty. For more information on our warranty, please visit our website.





## **BRANCH SALES & DISTRIBUTION CENTRES**

### **EDMONTON**

**Head Office:**  
1.800.463.3667  
13504, St.Albert Trail  
Edmonton, AB T5L 4P4

### **EDMONTON SC2**

780.452.7140

### **CALGARY**

1.800.561.9871

### **KELOWNA**

1.800.880.0755

### **VANCOUVER**

1.800.361.3667

### **TORONTO**

1.800.465.7091

## **DISTRIBUTION PARTNERS**

### **LETHBRIDGE**

1.403.327.3667

### **SASKATOON**

1.888.233.3667

### **REGINA**

1.888.233.3667

### **PRINCE ALBERT**

1.888.233.3667

### **WINNIPEG**

1.204.668.2000

### **HALIFAX**

1.902.468.8912



Don't just hang a door, **Install a Steel-Craft.**  
[steel-craft.ca](http://steel-craft.ca)